

REASSEMBLY

1. INSTALL EXPANSION VALVE

- (a) Coat 4 new O-rings with compressor oil.
- (b) Using a 5 mm hexagon wrench, install the expansion valve to the evaporator with the 2 bolts.

Torque: 3.4 N·m (35 kgf·cm, 30 in.-lbf)

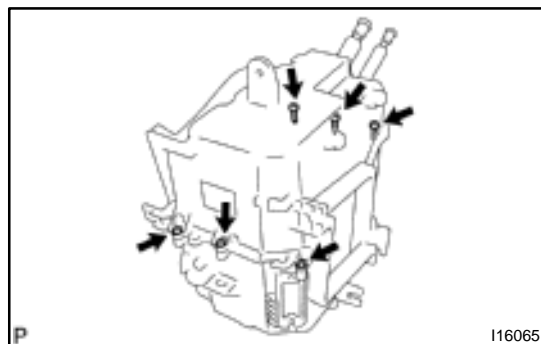
2. INSTALL EVAPORATOR

Install the evaporator to the lower case unit.

If evaporator was replaced, add compressor oil to the compressor.

Add 40 cc (1.4 fl.oz.)

Compressor oil: ND-OIL 8 or equivalent

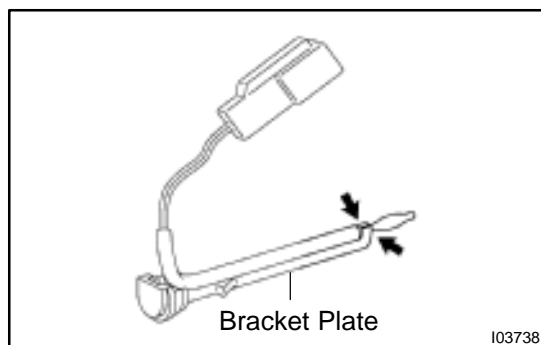


3. ASSEMBLE UPPER AND LOWER UNIT CASES

- (a) Assemble the upper and lower unit cases.
- (b) Install the 6 screws.

4. INSTALL BLOWER RESISTER

Install the blower resistor with the 2 screws.



5. INSTALL THERMISTOR

- (a) Install the thermistor to the bracket plate.
- (b) Push into the thermistor to the cooling unit.
- (c) Connect the connector clamp.